



### Ferroxcube

### **Electronic Engineering Department**

### Introduction

The Electronic Engineering Department (EED) is an experienced engineering group, which develops and produces computerized control systems for a.o. batch and continuous ovens. These projects are executed worldwide as turn-key projects.

Because of excellent know-how of combined thermal and atmosphere production processes, the EED

develops industrial control systems for processes such as ceramics and metal treatment, food storage and agricultural processes.

The EED also develops specialized measurement equipment for electromagnetic measurements as part of in-line process control or as end quality assurance.

Originally responsible for the innovation of equipment within Ferroxcube (formerly Philips Components), the EED is since many years also supplier of control and measurement systems to many other customers worldwide with a strong emphasis on quality, reliability and service.



Kiln control system screen snapshot

### **Experience**

EED has significant credentials, with more than 30 years experience in computerized temperature and gas atmosphere control as well as measurement systems. Started in the early 70's with microprocessor-based computer controls for ferrite batch kilns, the EED has developed into a department with great knowledge of digital controls. The engineers of the EED are highly skilled and have experience throughout the complete field of industrial measurement and automation.

### Activities :

- Development & design Assembly & production Installing on-site
- Commissioning
  - Training (operators and service
  - personnel) Service

close cooperation with the customer.

Process fields	
Technical ceramics	heating, cooling (0 $-$ 1800 $^{\circ}$
	atmosphere control (0.001
	soft magnetic properties me
	piezo-electric properties m
	mechanical / hydraulic press
Crystal growth	Czochralski process
Glass (picture tubes)	heating, cooling, vacuum pur
Metal treatment	heating, cooling, vacuum, pre
	(0 – 1000 °C, near vacuum,
Food storage	atmosphere monitoring and
Agriculture (greenhouse)	CO <sub>2</sub> atmosphere control

### Technology

EED provides sophisticated temperature and / or gas atmosphere control systems based on the latest technology :

- PLC Siemens Simatic S7-400 with profibus I/O
- Motorola VMEbus/PowerPC with profibus I/O technology
- PC technology

- Datalog systems for statistical analysis Such as : of kiln data Datalog systems for continuous tunnel · Control systems for picture tube processing kilns · Control systems for ferrite sintering processes Measuring systems for statistical Control systems for continuous tunnel analysis of product data e.g. inductive, capacitive or piezo-electric kilns Control systems for laboratory kilns Control systems for metal hardening / • SQL servers (database management carburizing kilns information systems) Control systems for vacuum kilns for Monitor / control systems for steel hardening mechanical presses

These activities can be done separately or as a complete turn-key project, all in

### % - 100 % O<sub>2</sub>) asurement (powerloss, saturation, permeability etc.) easurement (permittivity etc.) ing control and process measurement nping control, pressing ssure, atmosphere control NH<sub>3</sub>, H<sub>2</sub> .....) control

 Monitor / control systems for hydraulic presses

# Ferroxcube EED - your global partner

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Magnetics, Booneville AR Temple Steel, Wadsworth IL Fair-Rite, Wallkill NY

LG Philips Displays, Torreón (Durango)

LG Philips Displays, Mauá

LG Philips Displays, Blackburne LG Philips Displays, Durham

Heat & Surface Treatment, Acht Morgan Electroceramics, Eindhoven LG Philips Displays, Eindhoven Philips Lighting, Uden Ferro, Uden Yageo, Roermond Ferroxcube, Eindhoven

BC Components, Brussels

LG Philips Displays, Dreux Epcos, Bordeaux Ugimac, Evreux Photonis, Brive

LG Philips Displays, Barcelona Ferroxcube, Guadalajara

# WHERE OUR CUSTOMERS ARE.....



### **Examples of worldwide turn-key project roadmaps**

### **Kiln control**

Development and design of control system, in close co-operation with kiln manufacturer and customer

Assembly and production of the control system hardware with subcontractors

Software engineering

Testing of control system

Transport of control system (incl. packing) with (local) logistic partner

Installing of control system on-site with (local) subcontractors

Commissioning on-site

Training of operators and service personnel

Long term service

Batch sintering kiln

### Measurement system

Development and design of measurement system, in close cooperation with customer

Assembly and production of measurement system hardware with subcontractors

Software engineering

Testing and calibration of measurement system



Transport of measurement system (incl. packing) with (local) logistic partner

Training of operators and service personnel

Long term service



Powerloss measurement setup for ferrites

All projects are done in close co-operation with the customer

Development, design, engineering, testing, commissioning, training and service are done by the EED engineers themselves. This guarantees that the customer gets a system working in full co-operation with the machine and the people operating it.

We don't stop until it works !!!

## FERROXCUBE - your global partner

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